Rec'd PCT/PTO 21 JUL 2000

FORM PTO-1390 (Rev.3-93) U S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	Attorney's Docket Number. **0670-248**
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371	U S. APPLICATION NO. (If known, see 37 CFR 15) 09/582230

INTERNATIONAL APPLICATION NO	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
PCT/JP99/00621	**February 12, 1999**	**February 19, 1998**

TITLE OF INVENTION
OPTICAL PICKUP DEVICE USING HOLOGRAM PATTERN AND HOLOGRAM PATTERN GENERATING METHOD

APPLICANT(S) FOR DO/EO/US
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Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. [X] This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. [ ] This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. [X] This express request to begin national examination procedures (35 U.S.C. 371(f) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(l).
4. [X] A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. [X] A copy of the International Application as filed (35U.S.C. 371(c)(2))
   a. [ ] is transmitted herewith (required only if not transmitted by the International Bureau).
   b. [X] has been transmitted by the International Bureau.
   c. [ ] is not required, as the application was filed in the United States Receiving Office (RO/US)
6. [ ] A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. [X] Amendments to the claims of the International Application under PCT Article 19 (a35 u.s.c. 371(c)(3)).
   a. [ ] are transmitted herewith (required only if not transmitted by the International Bureau).
   b. [ ] have been transmitted by the International Bureau.
   c. [ ] have not been made; however, the time limit for making such amendments has NOT expired.
   d. [X] have not been made and will not be made.
8. [ ] A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. [X] An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. [ ] A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

ITEMS 11. to 16. below concern other document(s) or information included:

11. [X] An Information Disclosure Statement under 35 CFR 1,97 and 1.98.
12. [X] An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. [ ] A FIRST preliminary amendment.
    [ ] A SECOND or SUBSEQUENT preliminary amendment.
14. [ ] A substitute specification.
15. [ ] A change of power of attorney and/or address letter.
16. [X] Other items or information:
    International Search Report
    International Preliminary Examination Report
    International Publication No. WO 99/42994

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U.S. APPLICATION NO (If known, see 37 C.F.R. 1.5) 09/582230	INTERNATIONAL APPLICATION NO. PCT/JP99/00621	ATTORNEY'S DOCKET NUMBER: 0670-248

17. [X] The following fees are submitted: **Basic National Fee (37 CFR 1.492(a)(l)-(5)):** Search Report has been prepared by the EPO or JPO .... $ 840.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) .... $ 670.00 No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)) .... $ 760.00 Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO .... $ 970.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33 (2)-(4) .... $ 96.00				CALCULATIONS	[PTO USE ONLY]
ENTER APPROPRIATE BASIC FEE AMOUNT =				$840.00	
Surcharge of $130.00 for furnishing the oath or declaration later than [ ] 20 [ ] 30 months from the earliest claimed priority date (37 CFR 1.492(e)).				$	
Claims	Number filed	Number Extra	Rate		
Total Claims	20 - 20 =	0	X $18.00	$	
Independent Claims	4 - 3 =	1	X $78.00	$78.00	
Multiple dependent claim(s) (if applicable)			+ $260.00	$260.00	
TOTAL OF ABOVE CALCULATIONS =				$1,178.00	
Reduction by 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed. (NOTE 37 CFR 1.9, 1.27, 1.28).				$	
SUBTOTAL =				$1,178.00	
Processing fee of $130.00 for furnishing the English translation later than [ ] 20 [ ] 30 months from the earliest claimed priority date (37 CFR 1.492(f)).				$	
TOTAL NATIONAL FEE =				$1,178.00	
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). $40.00 per property +				$40.00	
TOTAL FEES ENCLOSED =				$1,218.00	
				Amount to be refunded	$
				charged	$

a. [X] A check in the amount of $1,218.00 to cover the above fee is enclosed.

b. [ ] Please charge my Deposit Account No. _____ in the amount of $_____ to cover the above fees. A duplicate of this sheet is enclosed.

c. [X] The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 19-2380. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

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38,285
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Form PTO-1390 (REV 5-93)

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09/582230
PCT/JP99/00621

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DESCRIPTION

OPTICAL PICKUP DEVICE USING HOLOGRAM PATTERN AND HOLOGRAM PATTERN GENERATING METHOD

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to an optical pickup device for reading data from, and writing data into, a recording medium such as an optical disk and a card, and more particularly to a multi-beam optical pickup device capable of forming light spots on a plurality of tracks of a recording medium at the same time.

2. Description of the Related Art

In one of the methods of reading at the same time data recorded on a plurality of tracks of a recording medium such as an optical disk, light is emitted from an optical pickup device and focussed upon respective tracks of the recording medium, and light reflected from the tracks is detected with respective photodetectors. Methods of forming a plurality of light spots as illustrated in Figs. 7 and 8 are known. Basics of these methods will be described with reference to Figs. 7 and 8 in which elements similar to those of the embodiments to be described later are represented by using identical reference numerals. With the method illustrated in Fig. 7, a semiconductor

laser array 60 having semiconductor lasers same in number as the number of necessary light spots is used to emit light from light sources 61a, 61b, 61c, and 61d of the semiconductor lasers. With the method illustrated in Fig. 8, a single semiconductor laser 10 is used. Light emitted from a real laser light source 11 ("real" is used to distinguish from "imaginary" laser light sources 12a, 12b, and 12c to be later described) of the semiconductor laser 10 is divided by a diffraction grating 64 into a plurality of light fluxes which serve as those emitted from the light sources 61a, 61b, 61c, and 61d of the semiconductor laser array 60 shown in Fig. 7.

The method illustrated in Fig. 7 using the semiconductor array 60 is, however, associated with the following problems: (a) since a plurality of semiconductor lasers are assembled in one package or chip, there is a limit of reducing the size of the semiconductor laser array; (b) the number of connection terminals increases; (c) it is difficult to make the array compact because a surface area thereof is required to be as large as it allows heat dissipation; and (d) manufacture yield and cost are bad because it is necessary to use a plurality of semiconductor lasers having uniform characteristics.

Although only a single semiconductor laser can be used with the diffraction grating 64 and manufacture cost can be

lowered, it is necessary to mount the diffraction grating 64 at the position as near to the semiconductor laser as possible in order to make compact the optical pickup device. In this case, as shown in Fig. 9, the nearer to the semiconductor laser the diffraction grating is mounted, the larger the angle θ between the light beam incident upon the diffraction grating 64 from the real laser light source 11 and the diffraction light beam emitted from the diffraction grating 64 (θ1 > θ2). Therefore, astigmatism and coma of a light spot become large, which make the diameters of light spots 25a, 25b, and 25c larger and increase jitters in a reproduced signal.

SUMMARY OF THE INVENTION

It is an object of the present invention to solve the above-described problems associated with a conventional optical pickup device of the type that a plurality of light spots are formed by utilizing diffraction of light emitted from a single real laser light source.

An optical pickup device of this invention comprises: (a) a single real laser light source; (b) a hologram member for diffracting light emitted from the real laser light source to form at least one imaginary laser light source; and (c) a light spot forming optical element for receiving light from the hologram member and forming a plurality of

light spots on tracks of a recording medium. In the optical pickup device, hologram patterns of the hologram member are determined so that diffraction light is given an inverse aberration of an aberration to be caused by optical elements in an optical path from the real laser light source to the recording medium.

The light spot forming optical element includes not only an optical element such as a lens having different thicknesses at the central and peripheral areas but also an optical element such as a Fresnel body of a plate type having a uniform thickness. The recording medium includes an optical disk as well as a card capable of data read/write. The aberration includes astigmatism and coma.

Tracks of a recording medium on which a plurality of light spots are formed may be discrete tracks or one continuous track. Namely, the track of the recording medium may be constituted of a plurality of concentrical tracks or it may be a spiral one track.

The aberration caused by the optical elements in an optical path from the real laser light source to the recording medium may be the aberration caused by all or some of the optical elements. The hologram pattern of the hologram member is determined so that diffraction light is given an inverse aberration of an aberration to be caused by optical elements in an optical path from the real laser

light source to the recording medium. The hologram pattern is not always required to completely cancel out the aberration to be caused by the optical elements, but there is a case where the light spot suitable for data read has some aberration. In this case, the hologram pattern is designed so that a predetermined amount of intrinsic aberration is positively left without completely cancelling out, or a predetermined amount of aberration having an inverse sign of the intrinsic aberration is intentionally formed. Obviously, the effect of reducing an aberration of a light spot on a recording medium is greater for the hologram pattern of the hologram member which gives the diffraction light the inverse aberration to be caused by all the optical elements in the optical path from the real laser light source to the recording medium, than the hologram pattern which gives the inverse aberration to be caused by some of the optical elements.

The hologram pattern may be an amplitude hologram pattern with bright and dark interference fringes or a phase hologram pattern with binary (stepped cross section) or blazed (sawtooth cross section) grooves. The hologram member generates at least one imaginary laser light source. All of a plurality of imaginary laser light sources may be generated on one side or both sides of the real laser light source. Although the light spot formed on a track of a

recording medium is generally used for reading data on a track by detecting reflected light, it may be used for writing data.

The aberration to be caused by the optical elements in an optical path from the real laser light source to the recording medium is partially or completely cancelled out by the hologram pattern of the hologram member (although complete cancellation is preferable, partial cancellation is also applicable in practice). It is therefore possible to form a light spot on a track of a recording medium, which light source has reduced aberration or no aberration.

A column direction of hologram patterns of the hologram member of the optical pickup device of this invention is preferably aligned with the longer axis direction of the far field pattern of the real laser light source. The far field pattern is ellipsoidal and indicates a cross sectional intensity distribution of light fluxes at a position spaced apart by about 10 to 20 cm from a semiconductor laser emission point. A light spread angle is larger in the longer axis direction than in the shorter axis direction so that a light output having a more uniform intensity can be obtained in the longer axis direction than in the shorter axis direction. With the column direction of the hologram patterns aligned with the longer axis direction of the far field pattern, light can be applied at

a similar intensity both to the hologram pattern at the distal end of the hologram member and to the other hologram patterns. It is therefore possible to form imaginary laser light sources having a similar intensity to that of the real laser light source, and to lower a difference between intensities of light applied to the hologram patterns. Since a plurality of light spots having a small intensity difference can be applied to an optical disk, it is possible to suppress a variation in data signals read from the optical disk and photoelectrically converted. The quality of a data signal can therefore be prevented from being degraded. Since the hologram member is disposed, in a state capable of receiving light of a uniform intensity, at a position relatively remote from the real laser light source, the angle θ described with reference to Fig. 9 can be made small so that astigmatism and coma of a light spot can be reduced.

The hologram member of the optical pickup device of this invention may be a phase hologram member. The hologram pattern for diffraction light corresponding to each imaginary laser light source is determined so that an amount of diffraction light not forming a light spot is reduced and the reduced light amount is used as light spot forming diffraction light.

The diffraction light not forming a light spot has a

concept opposite to the light spot forming diffraction light. Of the diffraction light, the light propagating toward the light spot forming optical element becomes the light spot forming diffraction light, whereas of the light propagating outside of the light spot forming optical element becomes the diffraction light not forming a light spot. The phase hologram member can reduce the amount of light propagating in a specific direction and direct the reduced amount of light in a different direction. Therefore, a light spot having a high light intensity can be formed by reducing an amount of diffraction light not forming a light spot and using the reduced light amount as the light spot forming diffraction light.

In the optical pickup device of this invention, a light spot on a recording medium formed by non-diffraction light from the real laser light source is used for servo operations. The hologram member has a hologram pattern which provides a uniform light intensity of the serve light spot in a whole light spot area.

The servo operations are typically a tracking servo and include other operations such as a focus servo. A light spot on a recording medium formed by non-diffraction light from the real laser light source is used not only for dedicated servo operations but also for a combination with data read and the like, the latter being commonly used.

The serve light spot is required to have a small light intensity change even when it has a tracking shift or the like. However, a light spot on a recording medium has generally a light intensity high at the central spot area and low at the peripheral spot area. Such a light spot is not effective for the servo light spot. Light from the real laser light source corresponding to the servo light source passes through the hologram member without diffraction. If this light is passed through a hologram pattern which reduces the light intensity at the central spot area and provides a uniform light intensity of the light spot on a recording medium in a whole spot area, then a light spot suitable for servo operations can be formed.

An optical pickup device of this invention comprises: (a) a single real laser light source; and (b) a light spot forming optical element for receiving light from the real laser light source via a hologram member and forming a servo light spot on a recording medium. The hologram member has a hologram pattern which provides a uniform intensity of the servo light spot in a whole servo light spot area.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a diagram showing the configuration of an optical pickup device.

Fig. 2 is an enlarged view showing a portion of the optical pickup device shown in Fig. 1 from a semiconductor laser to a hologram module.

Fig. 3 is a schematic diagram showing a diffraction hologram pattern.

Fig. 4 is a diagram illustrating a method of determining each diffraction hologram pattern using optical elements.

Fig. 5 is a diagram illustrating a method of forming a plurality of light sources having characteristics coincident with the real light source, by using a pin hole member in place of half-mirrors shown in Fig. 4.

Figs. 6A to 6C are graphs and a diagram illustrating a method of improving tracking servo light spots.

Fig. 7 is a diagram showing the configuration of a conventional optical pickup device which forms a plurality of light spots by using a semiconductor laser array.

Fig. 8 is a diagram showing the configuration of a conventional optical pickup device which forms a plurality of light spots by using a single semiconductor laser.

Fig. 9 is diagram showing an angle θ between the light beam incident upon a diffraction grating from a real light source and the diffraction light beam emitted from the diffraction grating disposed at a position spaced by some distance from a semiconductor laser of the optical pickup

device shown in Fig. 8.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments of the invention will be described with reference to the accompanying drawings.

Fig. 1 is a diagram showing the configuration of an optical pickup device 20, and Fig. 2 is an enlarged view of a portion of the optical pickup device 20 shown in Fig. 1 from a semiconductor laser 10 to a hologram module 13. The optical pickup device 20 has an optical path in a range from the semiconductor laser 10 to an objective lens 19. The semiconductor laser 10 has a single laser chip. Light from a single real laser light source 11 ("real" is used to distinguish from "imaginary" laser light sources 12a, 12b, and 12c) of the semiconductor laser 10 is radiated toward a hologram module 13. The hologram module 13 has one non-diffraction hologram pattern 14 and three diffraction hologram patterns 15a, 15b, and 15c. Light from the real laser light source 11 transmits through the non-diffraction hologram pattern 14 without diffraction, and light from the real laser light source 11 is diffracted by the diffraction hologram patterns 15a, 15b, and 15c and advances toward a collimator lens 18. A diffraction light flux from each diffraction hologram pattern 15a, 15b, 15c is coincident with a light flux radiated from a corresponding one of the

imaginary laser light sources 12a, 12b, and 12c. A column direction of the real and imaginary laser light sources 11, 12a, 12b, and 12c is parallel to a column direction of the non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c. The real and imaginary laser light sources 11, 12a, 12b are disposed at an equal interval. In Fig. 1, although the non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c are disposed on the hologram module 13 on the side of the semiconductor laser 10, they may be disposed on the hologram module on the opposite side of the semiconductor laser 10. Also in Fig. 1, although the non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c are disposed separately in the column direction, they may be disposed partially overlapped in the column direction. Light emitted from the hologram module 13 passes through the collimator lens 18 to be transformed into parallel light fluxes which advance toward the objective lens 19. Light output from the objective lens 19 forms light spots 24, 25a, 25b, and 25c on respective tracks of an optical disk 23, as images of the real and imaginary laser light sources 11, 12a, 12b, and 12c. The tracks formed with the light spots 24, 25a, 25b, and 25c are sequentially positioned in a radial direction of the optical disk 23. Each reflected light spot of the light spots 24, 25a, 25b, and 25c propagates through the

objective lens 19 and collimator lens 18 in a direction opposite to the incoming light and reaches via a beam splitter (not shown) to a photodetector (not shown) to thereby read data on each track.

The real laser light source 11 is disposed so that the longer axis direction of its far field pattern becomes coincident with the column direction of the non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c of the hologram module 13. The far field pattern of the real laser light source 11 is ellipsoidal. The light intensity of the far field pattern maintains a predetermined value or higher in a longer span along the longer axis direction of the ellipsoid. Therefore, with the longer axis direction set as described above, the light intensity of the imaginary laser light sources 12a, 12b, and 12c can be made uniform along the longer axis direction. The non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c may be an amplitude hologram pattern with bright and dark interference fringes or a phase hologram pattern with binary or blazed grooves formed on glass or the like.

Light from the real laser light source 11 receives astigmatism and coma because of diffraction at the hologram module 13 and deflection at the collimator lens 18 and objective lens 19 so that the qualities of the optical

spots 25a, 25b, and 25c on the optical disk 23 are lowered. To avoid this, the diffraction hologram patterns 15a, 15b, and 15c are made so that outgoing light fluxes from these patterns are given inverse aberration of the total astigmatism and coma in the optical path from the real laser light source 11 to the light spots 25a, 25b, and 25c. This inverse aberration is superposed upon the intrinsic total astigmatism and coma to thereby reduce or make zero the aberration of the optical spots 25a, 25b, and 25c (although zero aberration is most preferable, reduction only may be applied practically). The inverse aberration may be an aberration of astigmatism and comma caused by diffraction only, which is the significant factor of aberration, instead of the inverse aberration of the total astigmatism and coma in the optical path from the real laser light source 11 to the light spots 25a, 25b, and 25c. In this case, the astigmatism and coma of the optical spots 25a, 25b, and 25c are cancelled out partially with respect to the aberration caused by diffraction only.

Fig. 3 is a schematic diagram of each of the diffraction hologram patterns 15a, 15b, and 15c. A diffraction grating pattern 65 of the diffraction grating 64 of the conventional optical pickup device shown in Fig. 8 is a pattern constituted of a plurality of parallel straight lines, because diffraction only is considered for

cancellation of total aberration. In contrast, each of the diffraction hologram patterns 15a, 15b, and 15c providing both the diffraction function and aberration cancellation function is a pattern constituted of curved lines in place of parallel straight lines.

Methods of determining a hologram pattern will be described, which pattern gives, the diffraction light output from each of the diffraction hologram patterns 15a, 15b, and 15c, the inverse aberration of the total aberration in the optical path from the real laser light source 11 to each of the light spots 25a, 25b, and 25c, in order to remove the astigmatism and coma of each of the light spots 25a, 25b, and 25c. With a first method, a hologram pattern is determined by placing a photosensitive film on the hologram module 13 and recording interference fringes thereon by applying light from the real laser light source 11 and light sources placed at positions of the imaginary laser light sources, the light sources having the same wavelength as that of the real laser light source 11. The hologram pattern determined by this method does not theoretically form aberration (astigmatism and coma) of diffraction. A second method uses computer analysis software. Such computer analysis software is already sold and known. For example, software "code V" of Optical Research Associates in USA provides a formula (coefficients

of a polynomial) which calculates a hologram pattern for two light sources (in the above example, the real laser light source 11 and one of the imaginary light sources 12a, 12b, and 12c). A hologram pattern not theoretically forming aberration (astigmatism and coma) of diffraction is determined in accordance with the obtained polynomial. If aberration of the collimator lens 18 and objective lens 19 is to be taken into consideration by using this software, data of the collimator lens 18 and objective lens 19, such as radius of curvature, lens thickness, and aspherical coefficient, is entered to simulate the optical configuration of the optical pickup device. With this simulation, a formula is obtained which is representative of a hologram pattern to be formed on the hologram module 13 by light fluxes from the real laser light source 11 and light sources having no aberration and placed at positions of the light spots 25a, 25b, and 25c on the optical disk 23. A hologram pattern determined from this formula can remove both aberration of the collimator lens 18 and objective lens 19 and aberration of diffraction.

Fig. 4 is a schematic diagram illustrating a method of determining each of the diffraction hologram patterns 15a, 15b, and 15c by using optical elements. A half-mirror 35a is placed at an intermediate position of an optical path from the real laser light source 11 to the non-diffraction

hologram pattern 14, to partially reflect light downward. Half-mirrors 35b, 35c,... are also placed at intermediate positions of an optical path of the reflected light, to partially reflect light toward the diffraction hologram patterns 15a, 15b,... and transmit the residual light downward. The lowermost one (not shown) of the half-mirrors 35a, 35b, 35c,... is replaced by a full mirror to reflect light without transmit it downward. In this manner, a plurality of imaginary laser light sources 12a, 12b, and 12c having the characteristics coincident with the real laser light source 11 can be formed. Interference fringes to be formed at the position of the diffraction hologram pattern 15a by light fluxes from the real laser light source 11 and imaginary laser light source 12a are used as the diffraction hologram pattern 15a. For example, in order to record the diffraction hologram pattern 15a, photosensitive material is coated on the hologram module 13 and exposed with the interference fringe pattern. The diffraction hologram pattern thus obtained can cancel out and make zero the astigmatism and coma of diffraction.

Fig. 5 illustrates another method of forming a plurality of light sources having the characteristics coincident with those of the real laser light source, by using a pin hole member 50 in place of the half-mirrors 35a, 35b, and 35c shown in Fig. 4. Light emitted from the

real laser light source 11 is transformed by a collimator lens 47 into parallel light fluxes which are applied to the pin hole member 50 and output from pin holes 51a, 51b, 51c, and 51d. Light output from each pin hole is equivalent to the light output from the imaginary laser light source. By using light output from each pin hole, a diffraction hologram pattern of the hologram module 13 is determined.

Figs. 6A to 6C are graphs and a diagram illustrating a method of improving tracking servo light spots. Light transmitted through the non-diffraction hologram pattern 14 shown in Fig. 2 is used for reading data on a track of the optical disk as well as for tracking servo. A light spot 24 as a tracking servo light spot is required to have a uniform intensity over the whole area of the spot. However, as shown in Fig. 6A, the intensity distribution of light incident upon the non-diffraction hologram pattern 14 of the hologram module 13 from the real laser light source 11 has a mountain shape with an apex at its center. This intensity distribution can be improved by using a phase hologram pattern. Namely, the deeper the groove of a phase hologram pattern, the more the amount of non-diffraction light (0-th order light) can be reduced and the more the diffraction light amount can be increased by using the reduced amount of non-diffraction light as the diffraction light. Further, the more the width of a valley (groove) is

made equal to the width of a hill (non-groove), the more the amount of 0-th order light can be reduced and the more the diffraction light amount can be increased by using the reduced amount as the diffraction light. As shown in Fig. 6B, the depth of the groove 54 is made smaller at the position remoter from the optical axis center to thereby reduce the amount of 0-th order light and direct the reduced amount of light toward different directions. Instead of adjusting the depths of groves 54, the depths of grooves 54 may be made equal and the ratio of each non-groove width to a total width of each pair of adjacent groove 54 and non-groove is set as a1 > a2 > a3 > a4 > a5 > a6 >,..., > an, where a1, a2, a3, a4, a5, a6,..., an are ratios at positions from a near position to the optical axis center to a far position therefrom in this order. In the above manners, as shown in Fig. 6C, the light intensity distribution can be made uniform in some range about the optical axis center in a radial direction. By using the diffraction hologram pattern 14 having grooves 54 such as shown in Fig. 6B, the intensity distribution of incident light can be made flat. If a tracking servo signal is generated from reflected light of a light spot formed by such uniform intensity light, this tracking servo signal is stable even if the objective lens is subject to a tracking shift.

The imaginary laser light sources 12a, 12b, and 12c of the optical pickup device 20 shown in Figs. 1 and 2 are disposed on only one side of the real laser light source 11. Instead, they may be disposed on both sides of the real laser light source 11. In this case, the imaginary laser light sources 12a, 12b, and 12c are disposed on both sides of the real laser light source 11 generally in symmetry with the real laser light source 11. Further, although the non-diffraction and diffraction hologram patterns 14, 15a, 15b, and 15c of the optical pickup device 20 shown in Figs. 1 and 2 are disposed on the hologram module 13 only on the side of the semiconductor laser 10, they may be disposed on the hologram module 13 only on the side of the collimator lens 18, or on both sides of the hologram module 13 (diffraction hologram pattern 15a on the semiconductor laser 10 side, diffraction hologram pattern 15b on the collimator lens 18 side, and so on). Furthermore, although the diffraction hologram patterns 15a, 15b, and 15c of the hologram module 13 of the optical pickup 20 shown in Figs. 1 and 2 are disposed spaced apart in the column direction, they may be disposed partially overlapped in the column direction.

The optical pickup device of this invention has a hologram member which at least reduces aberration caused by optical elements in an optical path from the real laser

light source to a recording medium. Accordingly, it is possible to form a plurality of light spots on a recording medium, the light spots having a light intensity and shape suitable for data read/write of the recording medium.

The optical pickup device of this invention has a hologram member which provides a uniform intensity of a light spot which otherwise lowers its intensity from the central area toward the peripheral area. Accordingly, it is possible to form a light spot on a recording medium, the light spot having a small change in the light intensity and being suitable for servo operations.

CLAIMS

1. An optical pickup device (20) comprising:

a single real laser light source (11);

a hologram member (13) for diffracting light emitted from said real laser light source (11) to form at least one imaginary laser light source; and

a light spot forming optical element (19) for receiving light from said hologram member (13) and forming a plurality of light spots (24, 25a-25c) on tracks of a recording medium (23),

wherein hologram patterns (15a-15c) of said hologram member (13) are determined so that diffraction light is given an inverse aberration of an aberration to be caused by optical elements (13, 18, 19) in an optical path from said real laser light source (11) to the recording medium (23).

2. An optical pickup device according to claim 1, wherein a column direction of the hologram patterns (15a-15c) of said hologram member (13) is aligned with a longer axis direction of a far field pattern of said real laser light source (11).

3. An optical pickup device according to claim 1 or 2, wherein said hologram member (13) is a phase hologram

member, and the hologram pattern (15a-15c) for diffraction corresponding to each imaginary laser light source (12a-12c) is determined so that an intensity of diffraction light not used for light spot formation is reduced and a reduced amount of light is used as diffraction light for light spot formation.

4. An optical pickup device according to any one of claim 1, wherein a light spot (24) on the recording medium (23) formed by non-diffraction light from said real laser light source (11) is used for servo operations, and said hologram member (13) has a hologram pattern (14) which provides a uniform intensity of the servo light spot (24) in a whole light spot area.

5. An optical pickup device comprising:

a single real laser light source (11); and

a light spot forming optical element (19) for receiving light from said real laser light source (11) via a hologram member (13) and forming a servo light spot on a recording medium (23),

wherein the hologram member (13) has a hologram pattern (14) which provides a uniform intensity of the servo light spot in a whole servo light spot area.

6. An optical pickup device according to claim 1, wherein the hologram pattern is an amplitude hologram pattern with bright and dark interference fringes or a phase hologram pattern with binary or blazed grooves.

7. An optical pickup device according to claim 1, wherein the hologram pattern is recorded on the hologram member on a side of said real laser light source.

8. An optical pickup device according to claim 1, wherein the hologram pattern is recorded on the hologram pattern on an opposite side of said real laser light source.

9. An optical pickup device according to claim 1, wherein the hologram patterns are disposed at a predetermined interval in a column direction of said real laser light source and the imaginary laser light source.

10. An optical pickup device according to claim 1, wherein the hologram patterns are disposed partially overlapped in a column direction of said real laser light source and the imaginary laser light source.

11. An optical pickup device according to claim 3, wherein the hologram pattern for diffraction has curved patterns.

12. An optical pickup device according to claim 4, wherein the hologram pattern for diffraction has a plurality of grooves and an amount of light not to be diffracted is adjusted in accordance with depths of the grooves (54).

13. An optical pickup device according to claim 4, wherein the hologram pattern for diffraction has a plurality of grooves (54) and an amount of light not to be diffracted is adjusted in accordance with a ratio of a groove width to a non-groove width.

14. An optical pickup device according to claim 1, wherein said real laser light source is a semiconductor laser (10) having a single laser chip integrated therein.

15. An optical pickup device according to claim 1, wherein each of the hologram patterns gives the diffraction light a different aberration.

16. An optical pickup device according to claim 1, wherein each of the hologram patterns gives the diffraction light a same aberration.

17. A method of forming a plurality of imaginary laser light sources (12a, 12b, 12c....) by forming diffraction

hologram patterns on a hologram member by using light from optical elements, the method comprising the steps of:

disposing a first optical element (35a) in an optical path from a real laser light source (11) to a non-diffraction hologram pattern (14), the first optical element partially reflecting downward light from the real laser light source;

disposing n (n is a positive integer) optical elements (35b, 35c...) in an optical path of the partially reflected light, the n optical elements partially reflecting the partially reflected light toward the hologram member and reflecting downward residual light; and

disposing an optical element for reflecting the residual light toward the hologram member.

18. A method according to claim 17, wherein the first and n optical elements are half-mirrors, and the optical element at said last step is a full mirror.

19. A method of forming a plurality of imaginary laser light sources (12a, 12b, 12c....) by forming diffraction hologram patterns on a hologram member by using light emitted from pin holes, the method comprising the steps of:

transforming light from a real laser light source (11) into parallel light by a collimator lens (47); and

disposing a member (50) having at least one pin hole (51a-51d) in an optical path of the parallel light.

FIG. 1

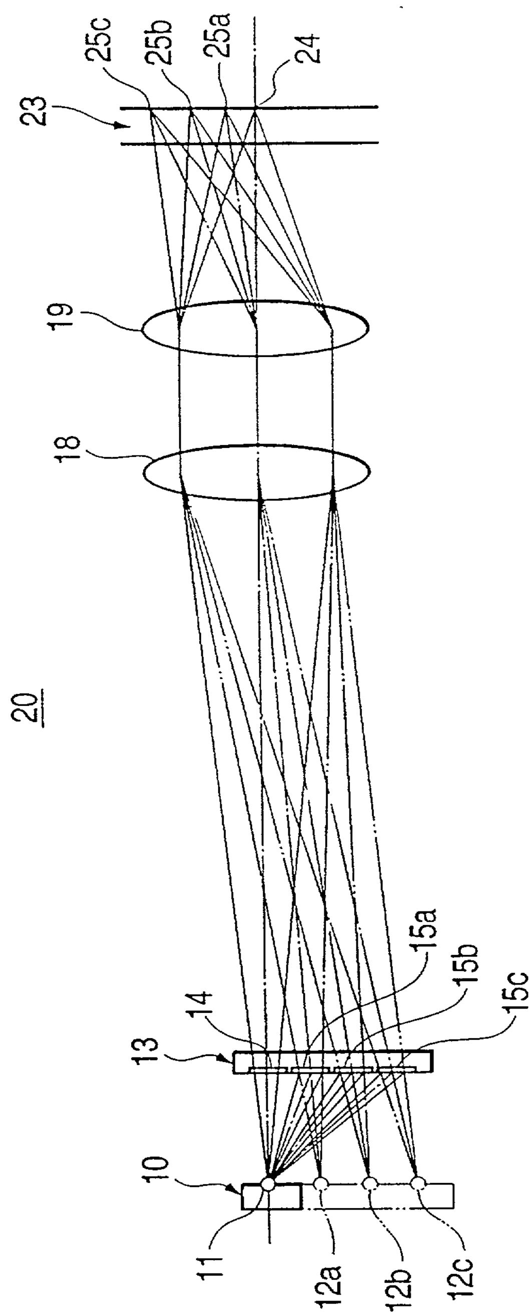


FIG. 2

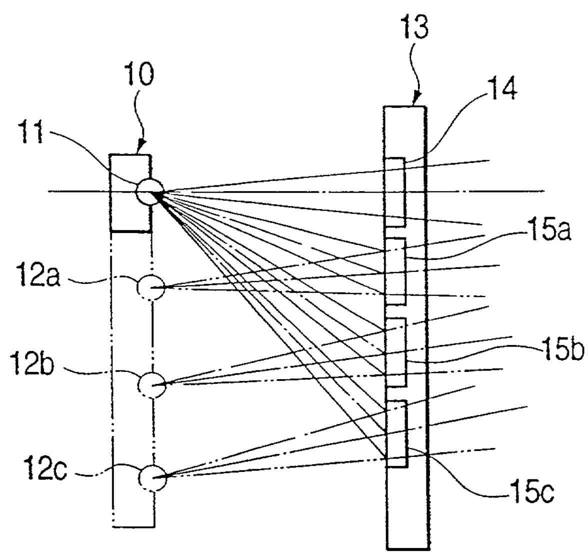


FIG. 3

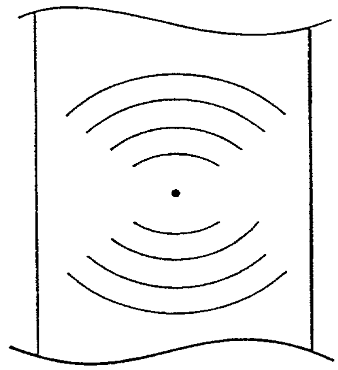


FIG. 4

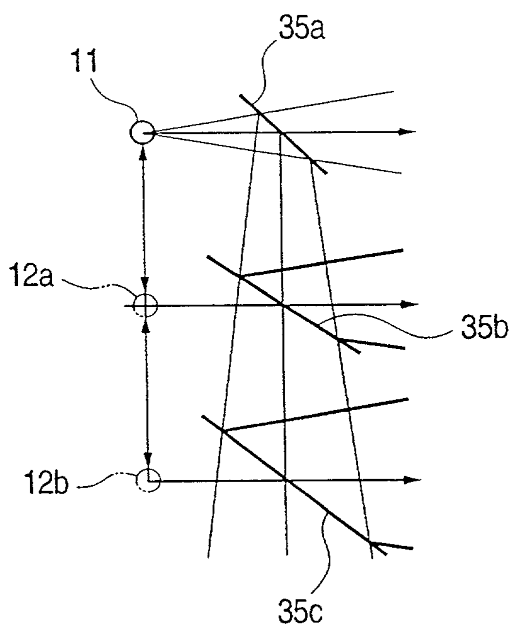


FIG. 5

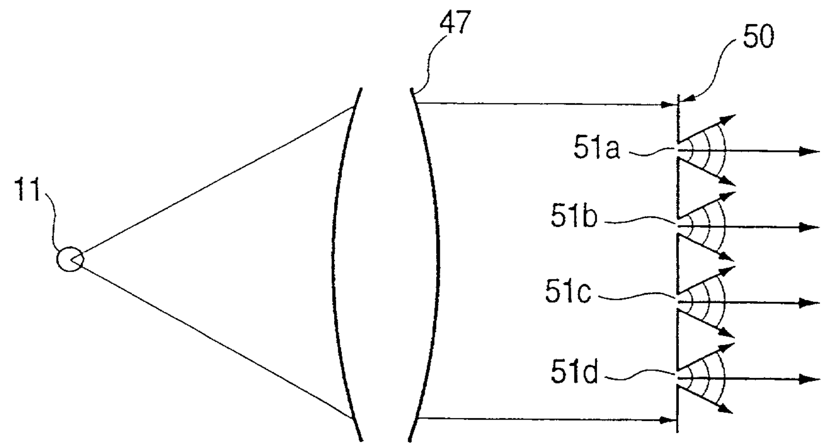


FIG. 6A FIG. 6B FIG. 6C

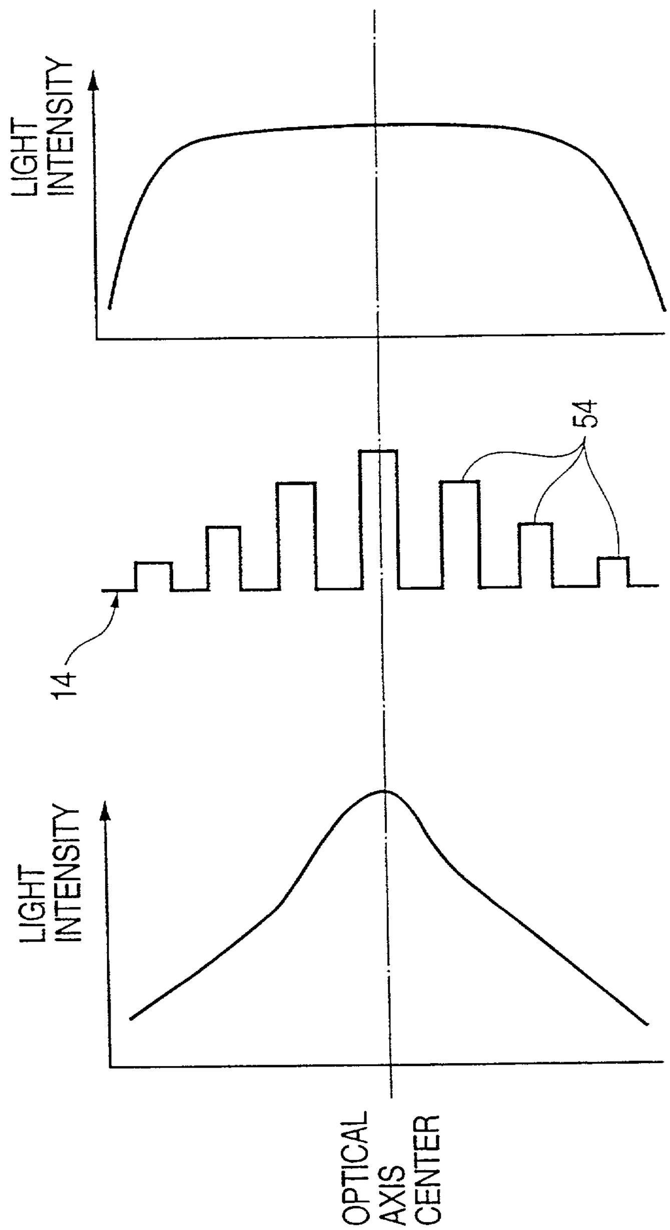
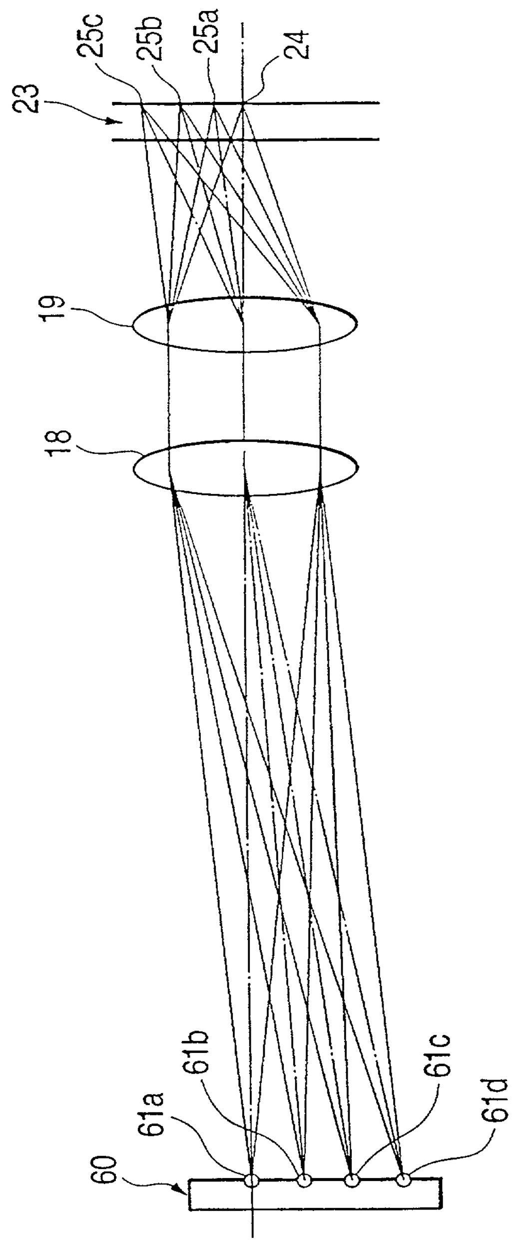


FIG. 7



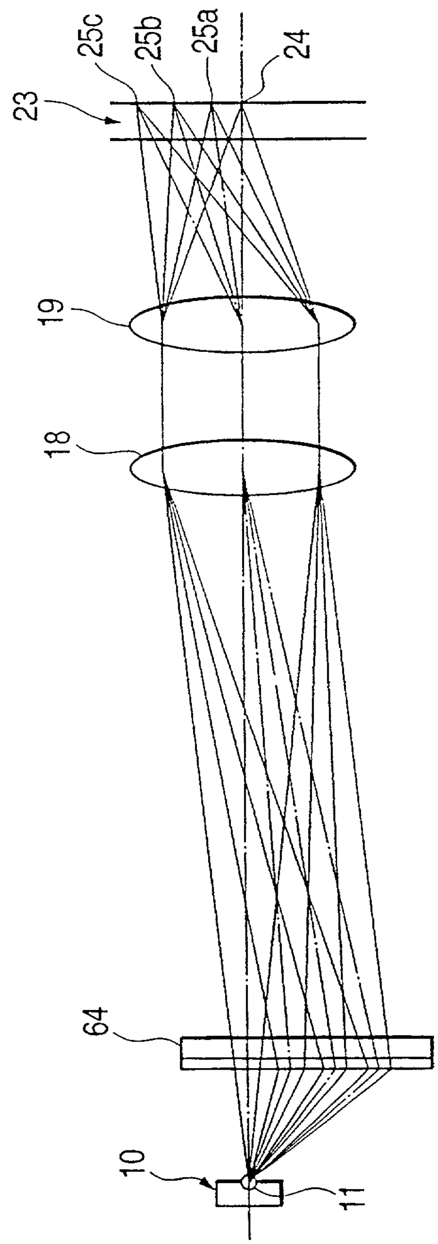
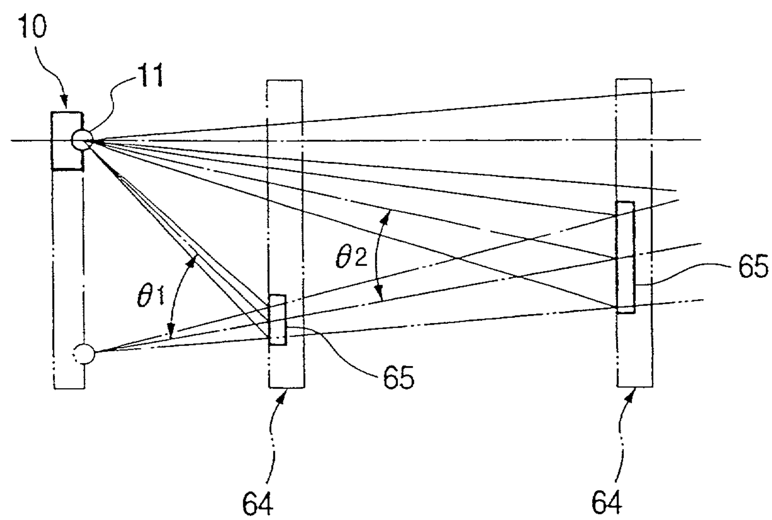


FIG. 8

FIG. 9



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COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY (Includes Reference to PCT International Applications)	Attorney Docket No:

As a below named inventor, I hereby declare that:

My residence post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **OPTICAL PICKUP DEVICE USING HOLOGRAM PATTERN AND HOLOGRAM PATTERN GENERATING METHOD**

the specification of which (check only one item below):

[ ] is attached hereto.

[ ] was filed as United States application

Serial No.
on
and was amended
on ______________________ (if applicable).

[X] was filed as PCT international application

Number **PCT/JP99/00621**
on **February 12, 1999**
and was amended under PCT Article 19
on ______________________ (if applicable).

09582230.072100

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations. § 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international applications(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. 119:

COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
Japan	Patent Appln. No. 10-52657	19. 02. 98	[x] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO
			[ ] YES [ ] NO

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY
*(Includes Reference to PCT International Applications)

Attorney Docket No.

I hereby claim the benefit under Title 35, United States Code, § 119(e) or § 120, as applicable of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER 35 U.S.C. 120:

U.S. APPLICATIONS		STATUS *(Check one)*		
U.S. APPLICATION NUMBER	U.S. FILING DATE	PATENTED	PENDING	ABANDONED

PCT APPLICATIONS DESIGNATING THE U.S.

PCT APPLICATION NO.	PCT FILING DATE	U.S. SERIAL NUMBERS ASSIGNED *(if any)*	PATENTED	PENDING	ABANDONED

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. *(List name and registration number)*

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

The undersigned hereby authorize any U.S. attorney or agent named herein to accept and follow instructions from **Nobuaki KATO and Nobumitsu ASAHI** as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorney or agent and the undersigned. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys or agents named herein will be so notified by the undersigned.

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